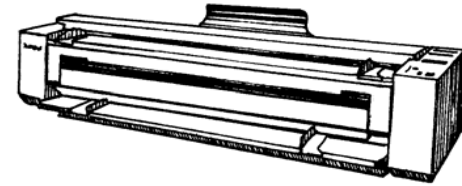


2510 style, 3030 style, & 8825 style

2510,2515,2520 & 3030,3040,3050,3060, & 8825, 8830



TONER

	2510TR (2 Refills for 2510/15/20, 3030/40/50/60):	\$55.-
2510TX	1 OEM 2510 Cartridge (with Waste Sump):	\$150.-
2510T	1 Generic 2510 Cartridge (with Waste Sump):	\$95.-
2515T	1 Generic 2515/20 Cartridge (with Waste Sump):	\$95.-
3030T	1 Generic 3030/40/50/60 Cartridge (with Waste Sump):	\$95.-
8825T	1 Generic 8825 / 8830 Cartridge (with Waste Sump):	\$155.-

WASTE SUMP 2510WS 2510/15/20: \$10.-

DEVELOPER

2510D	(2510/15/20 Generic, 3.8 lbs.):	\$55.-
2510DX	(2510/15/20 OEM, 3.8 lbs.):	\$125.-
3030D	(3030/40/50/60 Generic, 7 lbs.):	\$85.-

TONER HOLDER CLIPS

2510THC (2510): \$12.-



2515THC (2515/20): \$15.-



FUSER LAMPS



2510FL (2510/15/20, OEM): \$175.-
3030FL (3030/40/50/60, 8825/30): CALL

FUSER ROLLER



2510UFR 2510/2515/2520 (Recoated): \$325.- (\$30.- Core Credit)
3030UFR 3030/40/50/60, 8825/8830 (Recoated): \$210.- (\$30.- Core Credit)

FABRIC GUIDES

(Serves like a Fuser Pressure Roll)

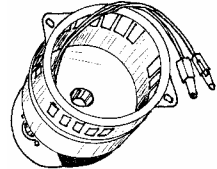
2510FG (OEM 2510): \$55.-
2515FG (OEM 2515/20): \$55.-
3030FG (OEM 3030/40/50/60): \$225.-

2510 style, 3030 style, & 8825 style

2510,2515,2520 & 3030,3040,3050,3060, & 8825, 8830

2510, 3030, & 8825 styles

THERMAL FUSE / FUSER BUSHING ASSY.
For 2510 / 2515 / 2520



2510THFA (OEM 13K442): \$150.-
2510THF (Thermal Fuse Only): \$75.-

THERMISTOR
(for 2510's w/ Tag 5 only)

2510THR (OEM): \$30.-
(for 3030/40/50/60)
(Includes Thermal Fuse)

3030THR (OEM): \$110.-
(for 8825/8830)


3030THR (OEM): \$110.-

THERMAL FUSES
(for 3030, 3040, 3050, 3060):


3030THF (OEM): \$35.-
(for 8825, 8830):

8825THF (OEM): \$45.-

PICKER FINGER KITS
For: 2510/2515/2520: (9 pieces)



2510PFK (Generic): \$45.-
2510PFKX (OEM): \$75.-

3030/3050/3060 & 8825/8830
3030PFK (10 pcs): \$60.- 

2510/2515/2520 FUSER OIL DISPENSER COMPONENTS:

2 versions of Oil Dispense Assemblies are out there...
Use the following to help you to identify which 'Type' you are working on.

- Type 'A' a wedge shaped Oil Pad (19E3032) in an Oil Dispense Assembly (600K12020) which is metal with a wick glued on to it. Found in 2510's without 'Tag 252'* , 2515's with 'Tag 88'*. Also found in 2520's with 'Tag 85'.
- Type 'B' uses a different Oil Pad (19K2660) with a narrow trapezoid shaped cross section and a removable fabric-like Wick (94K1940). These are found in 2510's with 'Tag 252'* & 2515's without 'Tag 88'. Also found in 2520's with 'Tag 11'.*

<p>TYPE 'A' FUSER OIL PAD</p> <p>2510FOPA (Generic): \$20.-</p> <p>FUSER OIL DISPENSE ASSY. (includes the type 'A' wick)</p> <p>2510FODA (OEM): \$150.-</p>	<p>TYPE 'B' FUSER OIL PAD</p> <p>2510FOPB (Generic): \$30.-</p> <p>FUSER WICK</p> <p>2510FWB (Generic): \$30.-</p>
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3030FOP	3030/40/50/60 PRE-LUBED OIL PAD	\$38.-
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8825FW	8825 / 8830 FUSER WEB	(Generic): \$175.-
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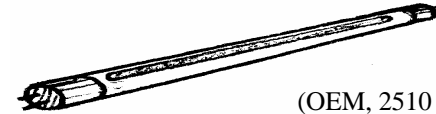
2510FO	FUSER OIL (8 oz. Bottle):	\$15.-
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* Tags are basically change orders. You can find the Tag Matrix for the 2510's & 2515's on the inside of the right side cover of the machine.

2510 style, 3030 style & 8825 style

2510,2515,2520 & 3030,3040,3050,3060, & 8825, 8830

EXPOSURE LAMP



2510EL

(OEM, 2510 & 3030 style): \$125.-

COROTRON ASSEMBLIES



2510CCA (2510/15/20 Charge): \$48.-

2510TCA (2510/15/20 Transfer / Detack): \$50.-

3030CCA (3030/50/60 Charge/Precharge): \$125.-

3030TCA (3030/50/60 Transfer / Detack): \$125.-

DRUM

(for 2510 style & 3030 style)



2510DR (Generic): \$225.-

DRUM BLADE

(fits all in these styles) Blade only: \$25.-

2510DB

2510DBA (OEM Assy, includes metal housing, Cleaning & Recovery Blades): \$55.-

2510/2515 DOCUMENT FEED ROLLS

(2 of each in a machine)

2510DFRU Foam Upper Roll (7K300): \$65.-

2510DFRL Rubber Lower Roll (7K313): \$45.-

DOCUMENT FEED

ROLL BUSHINGS

For 2510 / 2515 / 3001:

2510DFRB \$6.- each

2510/2515 MEDIA FEED ROLLS

(1 of each in a machine)

2510MFRU Rubber Upper Roll (6K1022): \$80.-

2510MFRL Foam Lower Roll (6K1033): \$80.-

MEDIA FEED ROLL

BEARINGS

For 2510 / 2515 / 3001:

2510MFRB \$15.- each

DOC FEEDER END CAPS

2510 / 2515 (left or right):

2510DFEC \$20.- each

2520 Left End:

2520DFECL \$35.-

2520 Right End:

2520DFECR \$35.-

3030/3050 Left End:

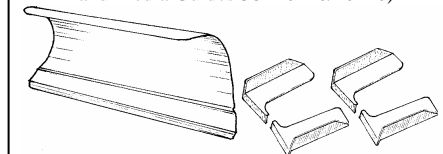
3030DFECL \$30.-

3030/3050 Right End:

3030DFECR \$30.-

DOCUMENT / MEDIA GUIDE KIT

(includes doc. Exit Turn Baffle 38K1861,
Doc. Side Guides 38E10210/10230,
and Media Guides 38E10220/10240)



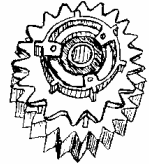

2510DMGK

(2510/15): \$45.-

2510 style, 3030 style & 8825 style

2510,2515,2520 & 3030,3040,3050,3060, & 8825, 8830

2510, 3030, & 8825 styles

GEARS for 2510, 2515, 2520		SPROCKET/GEAR (Drives the gear on the Fuser Roll)  2510SG (7K412): \$35.-
DV IDLER GEAR (28T: 7E3980) 2510DIG \$12.-	MAIN MOTOR GEAR (2 per machine)  (38T: 7E4010): 2510MMG \$15.-	
FUSER DRIVE GEAR 2510FDG (7K762): \$15.-		

3030 DRUM DRIVE GEAR (69/37teeth) (for 3030/40/50/60) 3030DDG \$25.-	DOCUMENT FEED SENSOR For 2510/15/20 2510DFS \$25.- each	MAIN POWER SWITCH For 2510/15/20, 3030/40/50/60 2510MPS \$15.-
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RECOVERY BLADE (Mylar Blade opposite the Drum Cleaning Blade) 2510RB (35E3580): \$18.-	DOCUMENT TRANSPORT DRIVE BELT 2510DTDB (423W58402): \$20.-
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SEAL BLADE (Auger to Drum Seal) 2510SB (35K1222): \$40.-	AUGER DRIVE BELT 2510ADB (23E1620): \$10.-
	DRUM DRIVE BELT 2510DDB (423W59202): \$20.-

MOTION SENSOR ASSEMBLY For 2510/15/20, 3030/40/50/60 (senses movement of media through paper path) 2510MSA \$75.- each	MEDIA FEED CLUTCH For 2510/15/20, 3030/40/50/60 2510MSA \$80.-
	TONER DISPENSE ARMS: For 2510 2510TDA \$45.- For 2515, 2520 2515TDA \$55.-
	LOW VOLTAGE POWER SUPPLY 2510LVPS (for 2510, 2515 OEM): \$175.-

DOCUMENT PLATEN "GLASS" (Clear plastic platen) 2510DP (for 2510, 2515): \$95.-
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2510 style TECH INFO

2510,2515,2520

HANDI GUIDE

HG2510 (by Gary Cox; status & diagnostic codes & much more) \$35.-

For the 2510, 2515, & 2520 machines only...

STATUS CODES:

- **A** Document was inserted before copy paper was registered
To clear: Remove document, press 'Start', wait for 'Ready' to come on.
- **b** Control PWB failure
- **b (flashing)** Reset Non-Volatile Memory (NVM)
- **C** Transport Cover open... or Upper Rear Cover is off
- **E** Paper Path Jam
- **F** Fuser problem
- **H** Foreign accessory problem
- **J (Low Toner Light not Lit):** Excessive toner concentration
- **J (Low Toner Light Lit):** Insufficient toner concentration
- **U** Total Count Meter is disconnected
- **L9 to L0** Copier is warming up, if stuck on one of these, the fuser may not be warming up successfully.
- **Constant P** Copier is in the power saver mode
- **Constant L9 or L8** Copier does not warm up (Fuser Problem)

Entering Diagnostics:

2510: Press & hold the 'Copy Output' button while powering up.

2515/2520: Press & hold the 'Bond' and 'Film' buttons while powering up.

Once diagnostics is entered, the display will light up & then after 3 seconds, the lamps will turn off & the current software revision level will be displayed as the letter L and a number... then a '0' will be displayed.

Use the Copy Contrast *UP* & *DOWN* buttons to select the test you want to run.

Exiting Diagnostics: Press the 'Stop' button.

Important Precautions:

These engineering copiers are actually relatively simple machines... but there are a few important things to know:

- Always remove the Fuser Lamp before removing the Fuser.
- If you need to run the Main Motor from diagnostics... always turn on the cooling fans & fuser for 2 minutes first. This is because room temperature fuser oil can seize up the fuser and cause gears to break.
- When running tests on the exposure lamp or high voltage, turn on the Main Motor first to avoid damaging the drum.
- When installing a new Fuser Roll, oil the roller thoroughly.

3030 style TECH INFO

3030, 3040, 3050, 3060

For the 3030, 3040, 3050, 3060 machines... (some valid for 8825/8830 too)

STATUS CODES:

'A, & C' codes mean the same as for the 2510 style (see facing page)

'E' codes still mean media jams. There is more sophistication in the media sensing however, as there are now 3 sensors watching the media path.

- 'E2.01' codes have to do with the Media Registration Switch.

- 'E4.01' & 'E4.02' both indicate trouble at the Media Exit Switch.

- 'E4.03' relates to a Stripper Finger Jam. There is a sensor which sees if the stripper assembly is pushed out of position.

- 'E5' codes are various interlock indicators for doors and covers being open.

'E6.00' means the machine thinks the Media Supply Drawer interlock is open.

'J1.01' means the machine is out of toner. (note that the 'LL.91' code listed below can also indicate a low toner condition)

'J2.02' means that the machine didn't see the toner cartridge come around to its home position in time (or it didn't see the cartridge leave the home position).

'LL' codes can indicate a wide range of problems.... Here's a quick list:

- 'LL.10': Cutter Interlock loop problem (something is wrong in cutter motor circuit).

- 'LL.26': Exposure problems (either the Exposure Lamp isn't lighting up, or the exposure sensor doesn't see it).

- 'LL.30': Cutter fault.

- 'LL.41' through 'LL.45': Fuser problems.

- 'LL.50': Problem with "Bulk Power Supply" which provides 26VDC.

- 'LL.60' through 'LL.62': NVM (Non Volatile Memory) failure.

- 'LL.90': Overtoned condition.

- 'LL.91': Low Toner problem.

'U1.01' indicates that the Copy Counter is disconnected.

Entering & Using Diagnostic Mode:

To enter the diagnostic mode first make sure all interlock switches are made or cheated (*right door interlock, media supply drawer interlock, document handler interlock, cut sheet feed shelf interlock, and upper rear door interlock*), then, hold the '0' button while powering up the copier. Next enter the first two digits of the code you wish to enter (called the "chain") and press 'Start', then enter the second two digits and press 'Start' again to begin the test.

Exiting Diagnostics: Press the 'Stop' button several times.

Important Precautions: (Read the 2510 style on the facing page)

8825, 8830 TECH INFO: See our website... These share many codes with the 3030 style above, but have additional codes including several relating to the machine's Fuser Cleaning Web (LL-05 & LL-06).